



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3235-1

Job Sheet 189061



Part No: D3235-1

Job Qty: 100 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Job Created: 1/18/19

Due Date: 1/23/19

Type: Stock

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	100 pcs	1/23/19	1/23/19	0.00	0.00	Purchasing - 1		FEB 01 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	100 pcs	1/23/19	1/23/19	0.00	0.00	Packaging 2 - 1 - B4B		FEB 01 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S150059



Part: D3235-1
Job No: 189061

Serial No/Batch: S150059

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/01/19

						B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
130	QC 6	100 pcs	1/23/19	0.00	0.00	QC 6 - 38	
						QC 6 - 42	
						QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
140	Handfinish - 1-1 Chemical-B4B	100 pcs	1/23/19	0.00	0.80	Handfinish - 1 - 1 - B4B	DAS 61 9-89
						Handfinish - 1 - 2 - B4B	
						Handfinish - 1 - 3 - B4B	
						Handfinish - 1 - 4 - B4B	
						Handfinish - 1 - 5 - B4B	
						Handfinish - 1 - 6 - B4B	
						Handfinish - 1 - 7 - B4B	
						Handfinish - 1 - 8 - B4B	
						Handfinish - 1 - 9 - B4B	
						Handfinish - 1 - 10 - B4B	
						Handfinish - 1 - 11 - B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	

					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
150 QC 3	100 pcs	1/23/19	0.00	0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	
160 Powdercoat - 1 White Gl(A)- B4B	100 pcs	1/23/19	0.00	0.95	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
170 QC 3	100 pcs	1/23/19	0.00	0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	

180 Packaging 3-1 - Stock - B4B

100
pcs

1/23/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 -
B4BPackaging 3 - 11 -
B4BPackaging 3 - 12 -
B4BPackaging 3 - 13 -
B4BPackaging 3 - 14 -
B4BPackaging 3 - 15 -
B4BPackaging 3 - 16 -
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B4BPackaging 3 - 23 -
B4BPackaging 3 - 24 -
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B4BPackaging 3 - 28 -
B4BPackaging 3 - 29 -
B4BPackaging 3 - 30 -
B4BPackaging 3 - 31 -
B4BPackaging 3 - 32 -
B4BPackaging 3 - 33 -
B4BPackaging 3 - 34 -
B4BPackaging 3 - 35 -
B4B

190 QC 21 - SA

100
pcs

1/23/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

Part Op 110 - (Purchasing) Issue P/O to Metec : 042327 Machine as per dwg C of C is required

x100 B hrs 18 Jan 2019

Plex 1/18/19 7:01 AM dart.lacelle.linda

9-522 FEB 01 2019

DAS
21 FEB 01 2019
9-85

Descriptions: **120** - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach

130 - (QC6- All purchased or subcontracted products)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - (QC3- Inspect Part Finish)

160 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____
FINISH TIME: _____

170 - (QC3- Inspect Part Finish)

180 - (Identify as per dwg & Stock Location: _____)

190 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	6.8300 ft (.0683 ea)	110-Purchasing	
D3235-1P	Lug	100 pcs (1 ea)	110-Purchasing	

5150051
58

550050

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	7	506	0
	D3235-1P	100	0	0

Part Spec

Spec No	Description	Target/Tolerance		Special Comments
1	Mounting Log	4.450inches ± 0.010		
2	Mounting Log	0.306inches ± 0.010		
3	Mounting Log	1.850inches ± 0.030		
4	Mounting Log	1.200inches ± 0.010	1.210 1.190	
5	Mounting Log	0.125inches ± 0.010	0.135 0.115	
6	Mounting Log	0.400inches ± 0.010	0.410 0.390	
7	Mounting Log	0.735inches ± 0.030	0.765 0.705	
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505	
9	Mounting Log	0.380inches ± 0.030	0.410 0.350	
10	Mounting Log	3.700inches ± 0.005	3.705 3.695	
11	Mounting Log	0.375inches ± 0.010	0.385 0.365	
12	Mounting Log	0.750inches ± 0.010	0.760 0.740	
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257	
14	Mounting Log	0.380inches ± 0.030	0.410 0.350	

FEB 01 2019

material
allocation.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042327



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042327

PO Date: 1/18/19

Due Date: 2/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	189061	D3235-1P	DAS 61 9-89		Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	2/1/19	99 pcs	0 pcs	99 pcs	\$16.20/pcs	\$1,603.80
								<i>99 x FEB 01 2019</i>					
②	189905	D3235-1P			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	2/1/19	200 pcs	0 pcs	200 pcs	\$16.20/pcs	\$3,240.00
								<i>200 x FEB 01 2019</i>					

Grand Total: \$4,843.80

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plax 1/31/19 3:20 PM dart.Lussier.Patrick

**METAL TECHNOLOGY INC.**

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24591
Shipment Date: 31-Jan-2019
Ship Via: Pick up at METEC

Customer Code: DART
Phone: (613) 632-9577

Terms: Net 60 Days

----- Quantity -----									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>		<u>Revision</u>	<u>Job Number</u>
1	100	99 ✓	0	1	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005 Order No: 3375 Order Date: 01/19/19 PO Number: PO042327	DAS 61 9-89	A	3375-01
1	30 ✓	30 ✓	0	0	EA	DART-D4091-1P Lug ✓ alodined and painted as per QSI 005 Order No: 3397 Order Date: 01/23/19 PO Number: PO042376 R1 ✓		A	3397-01
2	200 ✓	200 ✓	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005 Order No: 3375 Order Date: 01/19/19 PO Number: PO042327		A	3375-02
2	40 ✓	40 ✓	0	0	EA	DART-D3910-3P Crosstube Lug alodined and painted as per QSI005 Order No: 3397 Order Date: 01/23/19 PO Number: PO042376 R1		E	3397-02

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	DAS 61 9-89	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
99 ✓	D3235-1 ✓	Mounting Lug		A	B101186	015858-1	42327 ✓
200 ✓	D3235-1 ✓	Mounting Lug		A	B101186	015858-1	42327 ✓
30 ✓	D4091-1 ✓	Mounting Lug		A	B101186	016012-1	42376 R1 ✓
40 ✓	D3910-3 ✓	Crosstube Lug		E	B101186	014832-1	42376 R1 ✓

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, January 31, 2019